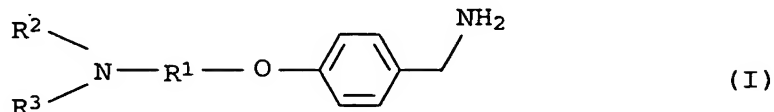
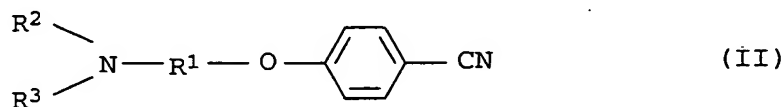


We claim:

1. A process for preparing 4-[aminoalkoxy]benzylamines of the
5 general formula (I)



by catalytically hydrogenating 4-[aminoalkoxy]benzonitriles
of the general formula (II)



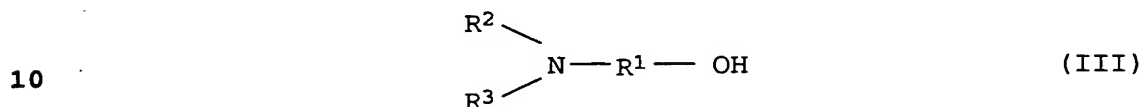
where, in the compounds of the general formulae I and II,
R¹ is C₁-C₈-alkylene, R² and R³ are each independently
20 C₁-C₈-alkyl or are joined to give a ring which may
additionally contain a heteroatom, which comprises carrying
out the hydrogenation at elevated pressure and elevated
temperatures.

- 25 2. A process as claimed in claim 1, wherein the hydrogenation is
carried out at pressures of from 5 to 350 bar and
temperatures of from 50 to 250°C.
3. A process as claimed in claim 1 or 2, wherein the
30 hydrogenation is carried out at pressures of from 5 to
200 bar.
4. A process as claimed in any of claims 1 to 3, wherein the
hydrogenation is carried out at temperatures of from 60 to
35 110°C.
5. A process as claimed in any of claims 1 to 4, wherein the
hydrogenation is carried out in the presence of an organic
solvent.
- 40 6. A process as claimed in any of claims 1 to 5, wherein the
hydrogenation is carried out in the presence of Raney nickel
or Raney cobalt.

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7. A process as claimed in any of claims 1 to 6, wherein the hydrogenation is carried out in the presence of ammonia.

5 8. A process as claimed in any of claims 1 to 7, wherein the intermediate (II) is obtained by reacting a 4-halobenzonitrile with an alkali metal salt of an aminoalcohol of the general formula (III)

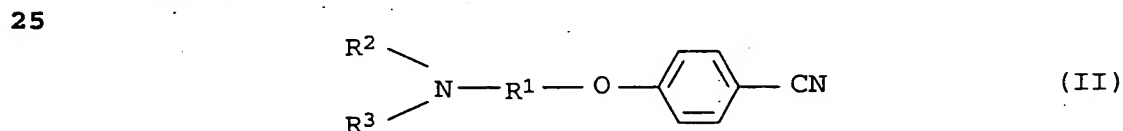


where R^1 , R^2 and R^3 are each as defined above.

15 9. A process as claimed in claim 6, wherein the alkali metal salt of the aminoalcohol (III) is obtained by reaction with a base AM where M is an alkali metal or an alkaline earth metal and A is hydride, C_1 - C_4 -alkyl, hydroxyl or C_1 - C_4 -alkoxy.

20 10. A process as claimed in any of claims 1 to 9, wherein R^1 is ethylene and R^2 and R^3 are each methyl.

11. A process for preparing 4[aminoalkoxy]benzonitriles of the general formula (II)



30 where R^1 is C_1 - C_8 -alkylene, and R^2 and R^3 are each independently C_1 - C_8 -alkyl or are joined to give a ring which may additionally contain a heteroatom,

35 which comprises initially converting an aminoalcohol of the general formula (III) to the alkali metal salt using a base AM where M is an alkali metal or an alkaline earth metal and A is hydride, C_1 - C_4 -alkyl, hydroxyl or C_1 - C_4 -alkoxy, and reacting the alkali metal salt with 4-halobenzonitrile.

40 12. A process as claimed in claim 11, wherein the base AM used is sodium methoxide or sodium ethoxide.

13. A process as claimed in claim 11 or 12, wherein methanol or ethanol is distilled out of the reaction mixture.

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14. A process as claimed in any of claims 11 to 13, wherein the reaction of the alkali metal salt is carried out in the presence of a solvent.
- 5 15. A process as claimed in any of claims 11 to 14, wherein the reaction of the alkali metal salt is carried out at temperatures of from 100 to 140°C.
- 10 16. A process as claimed in any of claims 11 to 15, wherein the amount of the alkali metal salt is from 1.00 to 1.5 equivalents, based on 4-halobenzonitrile.

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